International Application No PCT/EP2004/013097

Α.	CLASSIFI	CATION	OF SUI	3JECT	MATTER
	2C 7	B22F	'3/1በ	<u> </u>	

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{ccc} \text{Minimum documentation searched (classification system followed by classification symbols)} \\ IPC 7 & B22F & B23K \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, COMPENDEX

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	column 16, line 32 - line 49 column 18, line 22 - column 19, li column 25, line 52 - line 62 column 28, line 26 - column 29, li figures 3,4,6-11,27-33,42-45	·	
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X Fur	ther documents are listed in the continuation of box C.	χ Patent family members are	listed in annex.
"A" docum consi "E" earlier filing "L" docum which citatic "O" docum other	ent defining the general state of the art which is not dered to be of particular relevance document but published on or after the international date ent which may throw doubts on priority claim(s) or is cited to establish the publication date of another on or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or means	later document published after the or priority date and not in conflict cited to understand the principle invention "document of particular relevance cannot be considered novel or involve an inventive step when document of particular relevance cannot be considered to involve document is combined with one ments, such combination being in the art. "document member of the same in the same	ct with the application but a or theory underlying the service theory underlying the cannot be considered to the document is taken alone at inventive step when the cor more other such docuobolous to a person skilled
	e actual completion of the International search 29 August 2005	Date of mailing of the internation $05/09/2005$	nal search report
	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl,	Authorized officer Ceulemans, J	

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	page 946 page 947, paragraph V		
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